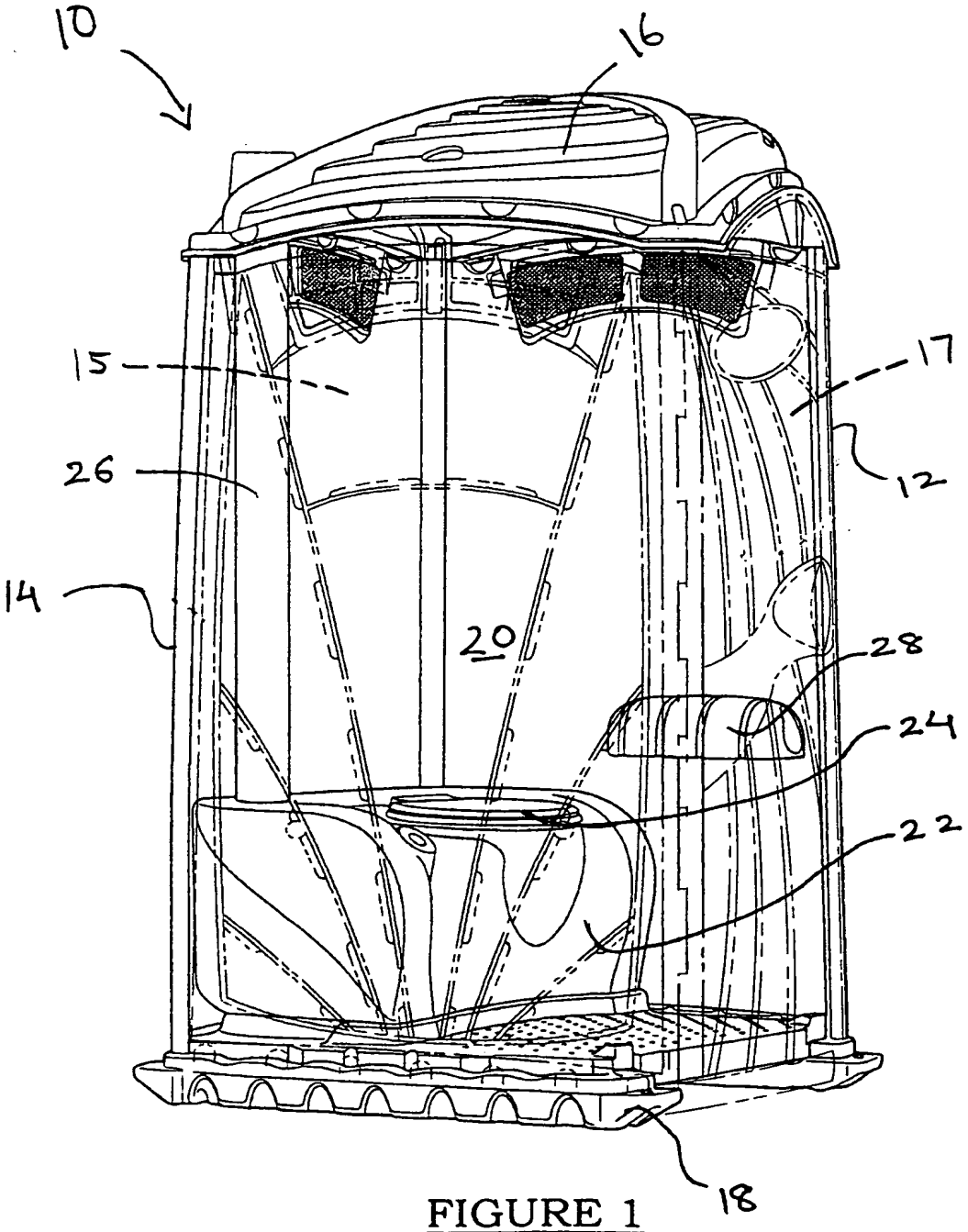


FIGURE 1

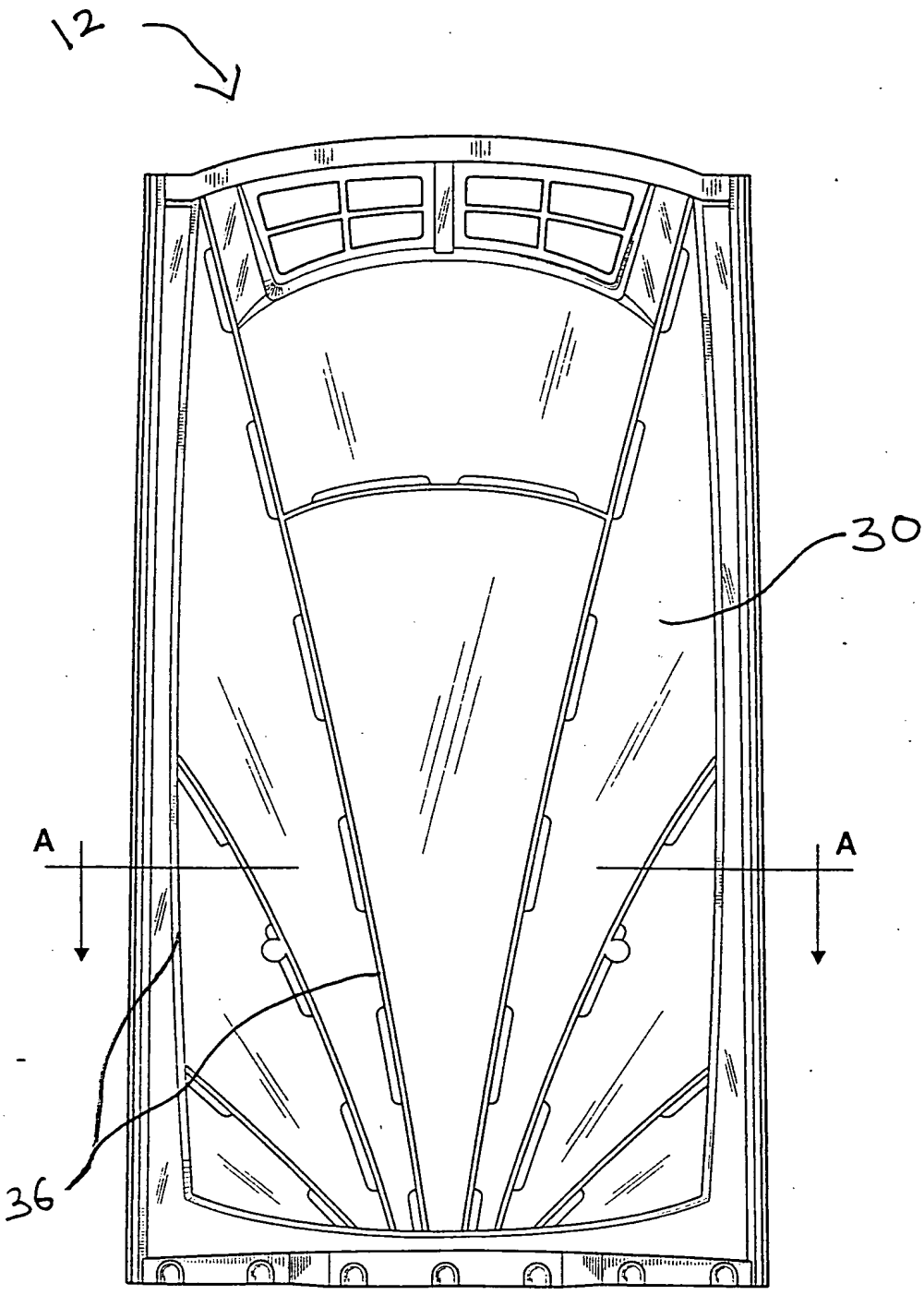


FIGURE 2

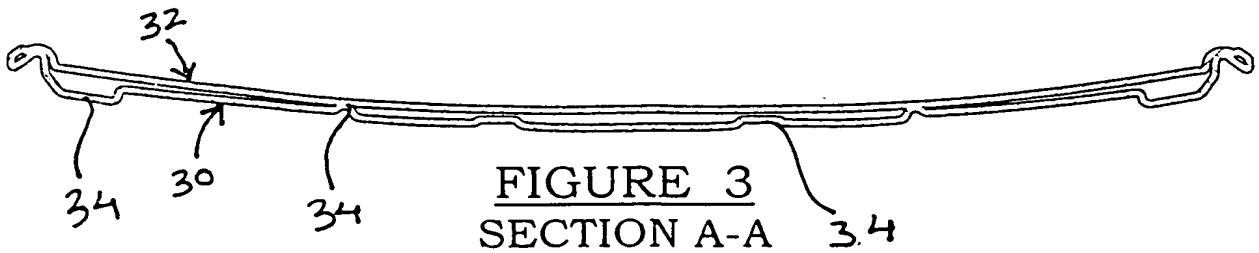


FIGURE 3
SECTION A-A

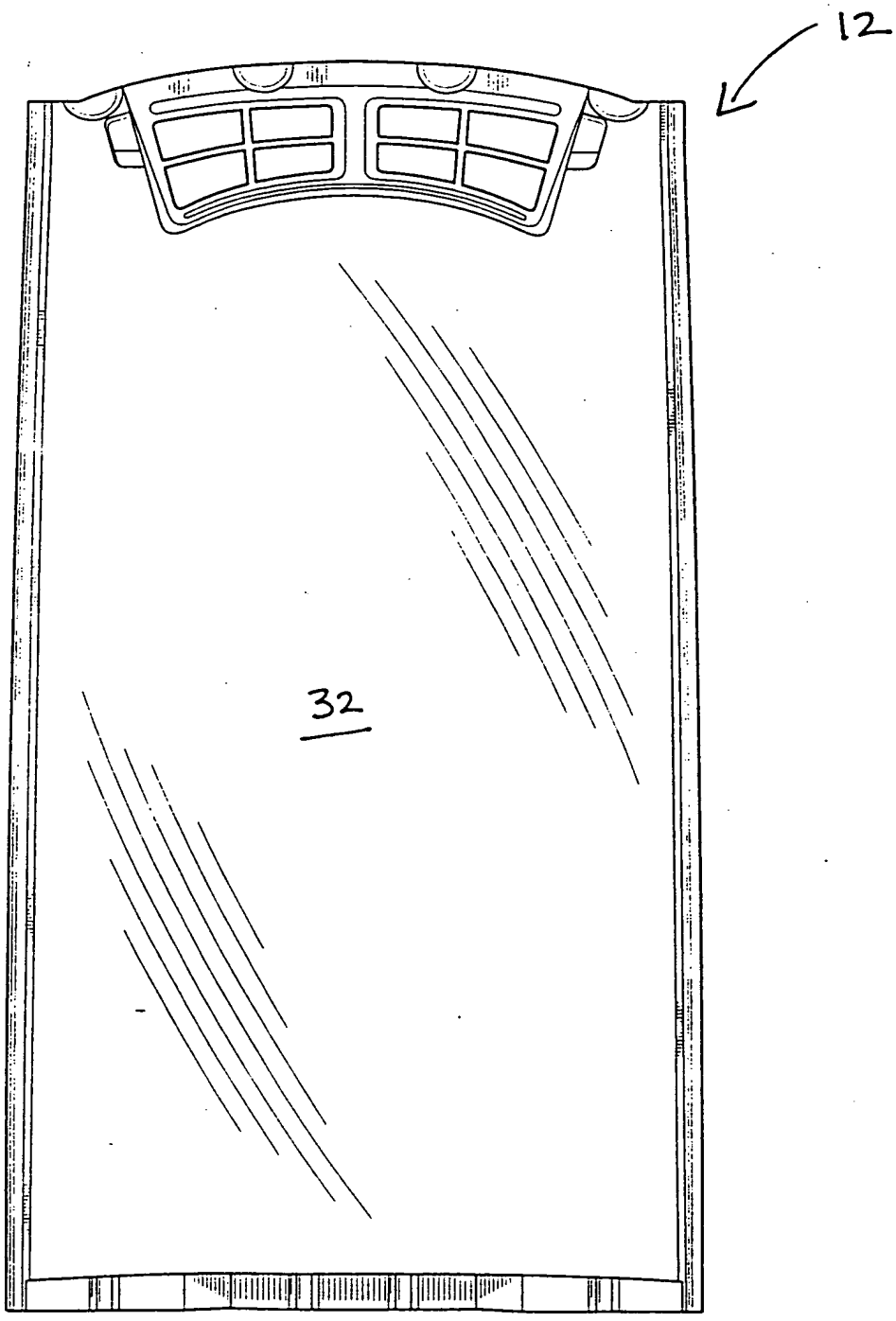


FIGURE 4

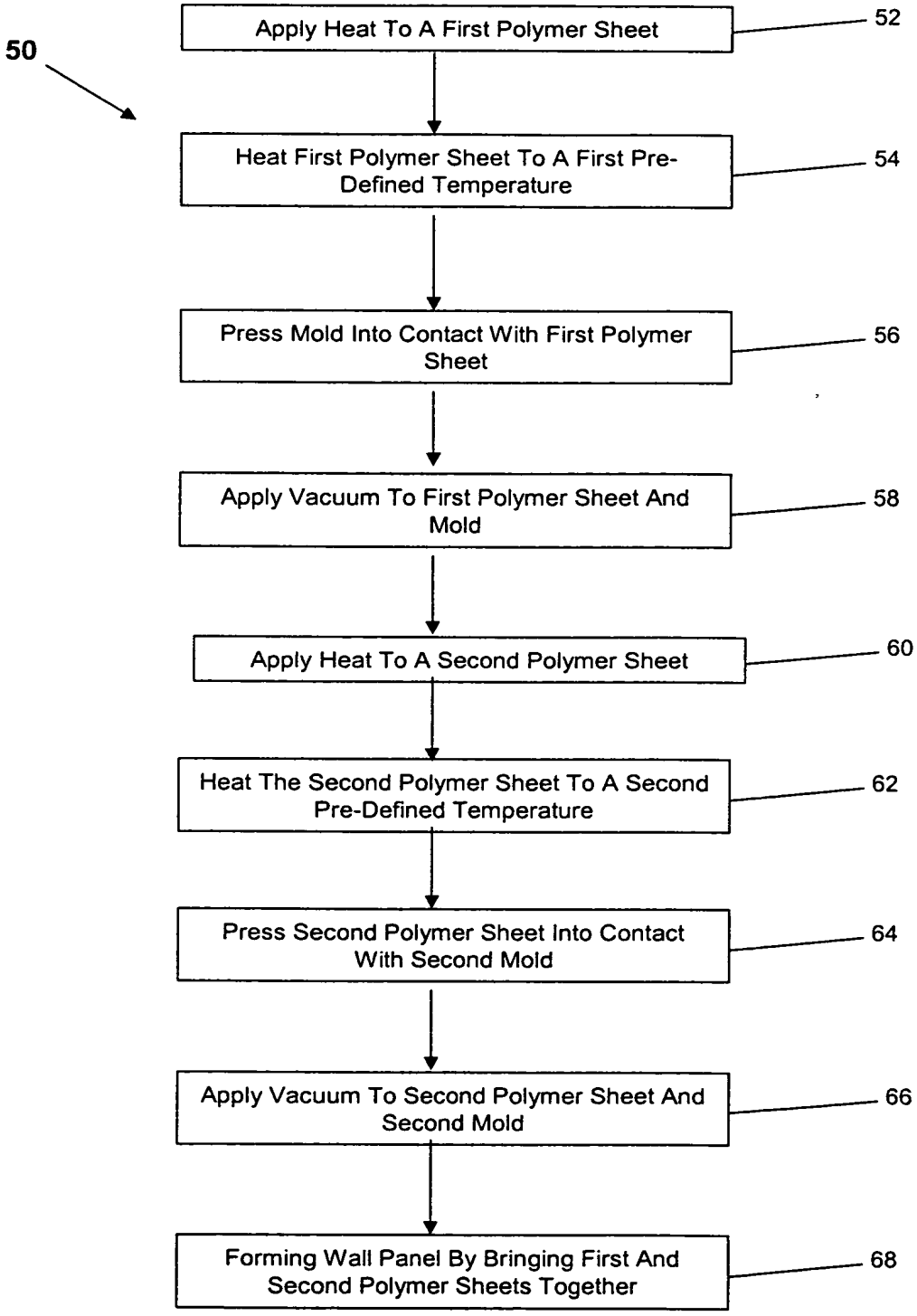

50
Apply Heat To A First Polymer Sheet
52
Heat First Polymer Sheet To A First Pre-Defined Temperature
54
Press Mold Into Contact With First Polymer Sheet
56
Apply Vacuum To First Polymer Sheet And Mold
58
Apply Heat To A Second Polymer Sheet
60
Heat The Second Polymer Sheet To A Second Pre-Defined Temperature
62
Press Second Polymer Sheet Into Contact With Second Mold
64
Apply Vacuum To Second Polymer Sheet And Second Mold
66
Forming Wall Panel By Bringing First And Second Polymer Sheets Together
68

FIGURE 5